

METAL CORTEN - Technical specifications

ISO 13006 - EN 14411 - ISO 10545 Standards

Nominal sizes (cm): 163x324	Thickness (mm) : 12; 20
Sides: Rectified	Surface: natural
	Product Group: Bla-UGL

Technical characteristics		Test method	EN 14411 and ISO 13006 requirements	Italcer Average values
Dimensions	Length and width	ISO 10545-2	±0.6% and ± 2.0mm Rect. : ±0.3% and ± 1.0mm	Compliant
	Straightness of sides	ISO 10545-2	±0.5% and ± 1.5mm Rect. : ±0.3% and ± 0.8mm	Compliant
	Rectangularity	ISO 10545-2	±0.5% and ± 2.0mm Rect. : ±0.3% and ± 1.5mm	Compliant
	Flatness	ISO 10545-2	±0.5% and ± 2.0mm Rect. : ±0.4% and ± 1.8mm	Compliant
	Thickness	ISO 10545-2	±5% and ± 0.5mm	Compliant
Water absorption		ISO 10545-3	≤ 0.5%	Compliant
Modulus of rupture		ISO 10545-4	≥ 35 N/mm ²	Compliant
Breaking strength (S)		ISO 10545-4	≥ 7,5 mm = ≥1300 N <7 mm = ≥700 N	Compliant
Deep Abrasion resistance		ISO 10545-6	≤175 mm ³	Compliant
Linear thermal expansion		ISO 10545-8	Declared value	$\alpha \leq 7.1 \times 10^{-6} \text{ } ^\circ\text{C}^{-1}$
Thermal shock resistance		ISO 10545-9	No alterations	Resistant
Frost resistance		ISO 10545-12	No alterations	Resistant
Chemical resistance		ISO 10545-13	Declared value	LA – HA
Household chemicals resistance		ISO 10545-13	B min.	Resistant
Stain resistance		ISO 10545-14	Class 3 min.	Resistant
Slip Resistance		ANSI A326.3:2021	Declared value	> 0.42
Shade variation		ANSI A 137.1	Not required	V2
Fire reaction		UNI EN 13501-1	-	A1 _{FL} class
Thermal Conductivity		EN 12524	Not required	$\lambda = 1.3 \text{ W/m}\cdot\text{K}$
Light and colour fastness		DIN 51094	Not required	No variations

Rubiera, February 19, 2024

Italcer Quality Department